

A

B

C

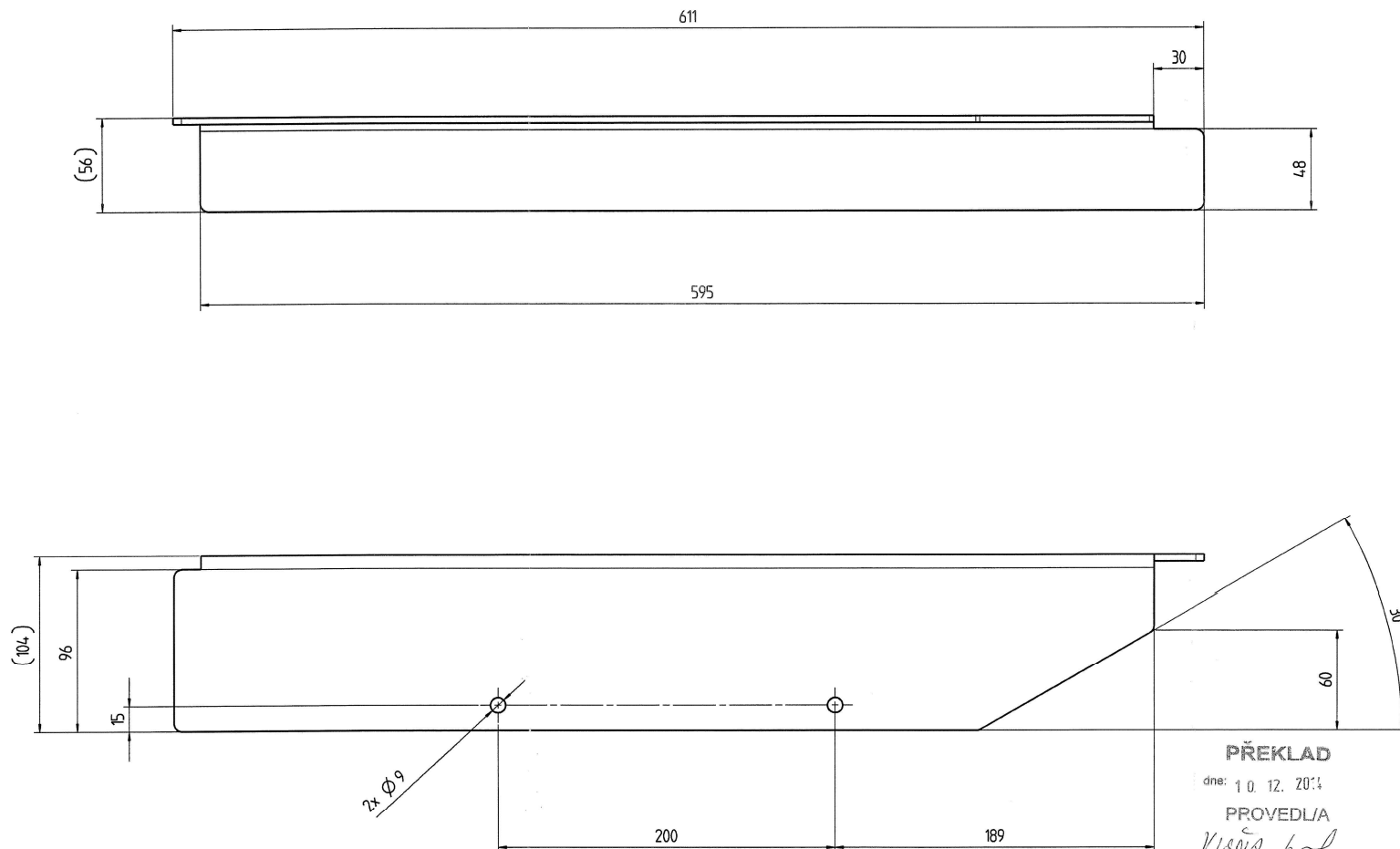
D

A

B

C

D



PŘEKLAD

dne: 10. 12. 2014

PROVEDLA

Vlastní kuf.

11914017310
According to plan
PODE PLÁN

NOTA : PLOŠTĚNÁ DĚL.
NEKOTROVONE POLA VESTY
- Metal sheet thickness : 4 mm
- Radii without dimension : R = 5
- Bend radii : R = 4
POLSTER 014720

11914017309
Symetrical
J47ETRIKLY
10-02-2015
N3 14/01374
ARCHIV

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

01

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	01	Oiled --> Oiled permissible	148720
General tolerance (GT) in mm	Inspection dim.	Auxiliary dim.	
Size range	Inspection dim.	Auxiliary dim.	
GT coarse	Date	Name	Blank no.
L 1 2 3 4	Drawn 24.1.2014	J.Fanteny	Title:
Checked 27.1.2014	F.Praust		right
Auth'd 28.1.2014	R.Pelletier		
Mcheck 4.2.2014	J.Lecse		
Tolerance Symbols ISO 1101			
○ roundness			
□ straightness/flatness			
⊙ concentricity/run out			
≡ symmetry			
// parallelism			
⊕ position			
Languages: en, fr	Confidential document	Refer to protection notice ISO 14001	Repl.
			Orig.
			Released

Released

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A2